

NOTES: UNLESS OTHERWISE SPECIFIED

1. ASSEMBLE ITEMS PER LOCATION CALLOUTS
2. KIT CONTENT DRAWING TKITCONT-ARINC IS TO BE MAINTAINED WITH THIS DRAWING AT THE SAME REV LEVEL. CHANGES IN THIS DRAWING ARE TO BE REFLECTED IN THE KIT CONTENT DRAWING.

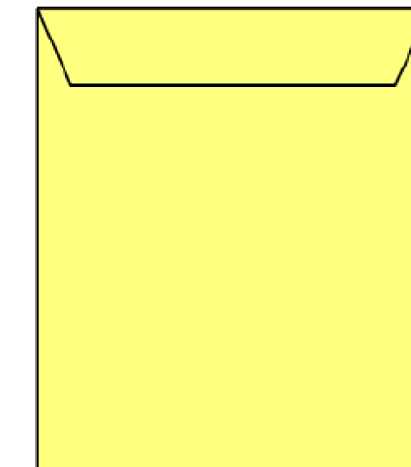


REVISION HISTORY - ALL SHEETS ARE THE SAME REVISION

REV	DESCRIPTION	DATE	APPROVED

NUMBER	QUANTITY	PART NUMBER	DESCRIPTION
1	1	FSP-111-00-002	CONSUMABLES BAG
2	1	TKITARINC-1	PLASTIC BAG WITH PAPERWORK
3	50	FS-TX811	OPTIC PAD
4	50	FSP-109-00-001	POLISHING PAPER, 5µM ALUMINUM OXIDE
5	50	FSP-119-00-001	POLISHING PAPER, 1µM ALUMINUM OXIDE
6	10	FSP-112-00-001	POLISHING PAPER, 0.1µM DIAMOND
7	1	CTMP1100	FERRULE WIRE
8	1	BSHS-12910	1.25 CLICKER
9	1	FSP-128-ST-P15	LIGHT SOURCE ADAPTER, ST
10	12	CTMP1201	EPOXY, AB9112, MILITARY GRADE
11	12	CTMP1311	SYRINGE AND NEEDLE
12	1	FSP-128-ST-M15	POWER METER ADAPTER, ST
13	1	FSP-113-00-003	POLISHING PUCK, 1.25MM

TKITARINC-1



QUANTITY	PART NUMBER	DESCRIPTION
1	N/A	11 X 15 PLASTIC BAG
2	TKITCONT-ARINC	PLASTIC BAG WITH PAPERWORK
1	MSDS-AB9112	SDS SHEET - AB9112 EPOXY
1	MSDS-OPTICPAD	SDS SHEET - OPTIC PAD

PROCESSES:

APPLICATION	USED ON	NEXT ASSY

MATERIAL								
DRILLED HOLE DIAMETER TOLERANCE								
<table border="0"> <tr> <td>φ.000 TO φ.125</td> <td>φ.251 TO φ.500</td> </tr> <tr> <td>+0.004 -0.001</td> <td>+0.006 -0.001</td> </tr> <tr> <td>φ.126 TO φ.250</td> <td>φ.501 TO φ.750</td> </tr> <tr> <td>+0.005 -0.001</td> <td>+0.008 -0.001</td> </tr> </table>	φ.000 TO φ.125	φ.251 TO φ.500	+0.004 -0.001	+0.006 -0.001	φ.126 TO φ.250	φ.501 TO φ.750	+0.005 -0.001	+0.008 -0.001
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φ.126 TO φ.250	φ.501 TO φ.750							
+0.005 -0.001	+0.008 -0.001							
DO NOT SCALE DRAWING UNLESS OTHERWISE SPECIFIED DIM ARE IN INCHES TOL ON ANGLES ±3° 1 PL ±.1 2 PL ±.02 3 PL ±.010 INTERPRET DIM AND TOL PER ASME Y14.5-1994								

TKITMNT-ARINC	THIS DRAWING AS SHOWN
PART NO.	DESCRIPTION
DFT XLT 2022/01/26 CHK BS 2022/01/27 MFG - ENG BS 2022/01/27 APP JC 2022/01/28	<p style="text-align: center;"><b>AmphenolFSI</b></p> <p style="text-align: center;">ARINC MAINTENANCE KIT</p>
SIZE C	CAGE CODE ØYPM2
DWG NO TKITMNT-ARINC	REV -
SCALE 1:1	SHEET 1 OF 1