StapleMate®



Amphenol Fiber Systems International (AFSI) manufactures a complete line of next generation fiber optic connectors designed to meet the needs of harsh environment applications.

Amphenol Fiber Systems International (AFSI) has developed the next generation "long-wall shield communications" deployable fiber optic connector. The StapleMate® connectors were developed in direct response to specific customer needs.

This revolutionary connector provides mining engineers with real-time data on the long-wall shield, allowing them better control and faster response time in case of emergency. The StapleMate® connectors will allow the remote control unit to be located at greater distances from the longwall shields or above ground, providing a safer work environment

Features & Benefits:

- Solid mechanism & robust construction
- · Locked by a staple for quick disconnect
- Mechanical indexing of the alignment to avoid twisting
- Sealed design provides for a water tight seal
- Gold plated electrical contacts
- Electrical contacts; male and female with sealing orings
- Fiber optic contacts; male and female with sealing o-rings
- Guide pins in the insulator improves termini alignments

- Up to eight channels with M29504/14 /15 termini
- Up to eight channels with 16AWG contacts
- Any combination of conductors and fiber optics in the same connector
- Standard hydraulic coupling
- Uses all standard staples
- Uses standard 3/8 hydraulic hose with crimp
- · Available in a 37 deg. flare male style version
- Packing gland receptacle is available for XP use

StapleMate®

Materials:

- Ferrule: 2.0mm diameter ceramic ferrule
- Exterior parts: Brass or stainless steel
- · Inserts: Polyetherimide
- Seals: Nitrile
- Sleeves: Precision captivated split zirconia sleeves

Applications:

- Mining
- · Oil, Gas & Geo-science
- Industrial

Options Available:

- · Plug with 37 deg. flare male end
- XP version socket 2" OD snap ring locking style
- XP 90o version available

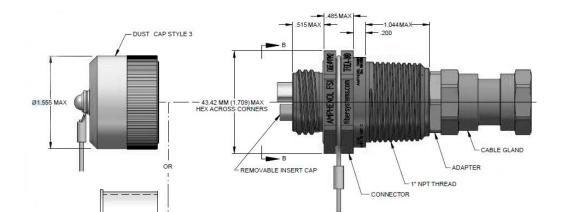
Specification	Measurement/Detail
Operating Temperature	-52° C to + 85° C
Water Pressure	Per MIL-STD-1344, Method 2005, Condition II & VI
Vibration	Per MIL-STD 901C Grade A
Shock	-54°C to +65°C per MIL-STD-1344, Method 1003
Size Guage	-62°C to +70°C per MIL-STD-1344, Method 1003
Separation Forces	500 hour salt spray MIL-STD-1344, Method 1001
Current Rating	Per MIL-STD-1344, Method 1007
Resistance	10 cycles per MIL-STD-1678, Method 4030
Insertion Loss (MM)	Per MIL-STD-1344, Method 1016
Insertion Loss (SM)	7 tests @ 1250 Newton per MIL- STD-1344, Method 2008.1
Contact Retention	Per MIL-STD-1344, Method 2002
Mating Cycle Durability	22 lbs. min. per MIL-STD-1344, Method 2007
Water Absorption	100 PSI min. per MIL-STD-1344, Method 2010
Flammability, UL94	162 pounds min. per EIA-455-6
Connector Body	Per MIL-STD-1344, Method 2017
Insert Body	Inser

TFOCA-II® EX Applications:

TFOCA-II® EX Dimensional and 3D Drawings:

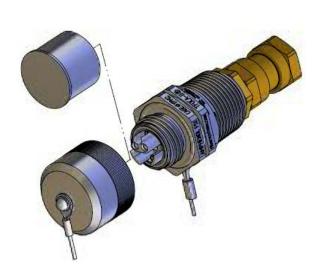
DUST CAP STYLE 4

- Hazardous environments in petrochemical
- Oil & Gas drilling platforms
- Power plants
- LNG terminals





Build a TFOCA-II® EX:



1.	2.	3.	4.	5.	6.
Base Part Number	Plated Material	O Rings	Key Options	Cable Gland	Dust Cap
FS4H5007					

Base Part Number	Plated Material	O Rings	Key Options	Cable Gland	Dust Cap
FS4H5007					
1. Base Part Number			2. 1	Plated Mate	rial
FS4H5007					

3. O-Rings			
В	Aluminum		
5. Cable Gland			
Α	Cable Range 0.118-0.315"		
В	Cable Range 0.295-0.469"		

B Brass 360 Ni Plated		
4. Key Options		
1	Key 1, Grey	
2	Key 2, Blue	
3	Key 3, Red	
4	Key 4, Green	

Female Dust Cap W/ Lanyard Plastic Dust Cap (Disposable)

TFOCA-II® EX

TFOCA-II® EX Specifications:

Specification	Measurement/Detail
Operating Temperature	-46°C to + 71°C
Storage Temperature	-52°C to + 85°C
Mud	5 Min immersion, clean with water
Water Pressure	-MIL-STD-810, Method 512.4, 1 m, 48 hr
Ice Crush	DOD-STD-1678, Method 4050
Humidity	DOD-STD-1678, Method 4030, 10 cycles
Flammability	MIL-STD-1344, Method 1012
Vibration (Operational)	MIL-STD-1344, Method 2500.1
Shock	EIA/TIA-455-14, Condition A
Mating Durability	2,000 cycles per EIA/TIA-455-21
Cable Seal Flexing	100 cycles per MIL-STD-1344, Method 2017
Twist	1,000 cycles per EIA/TIA-455-36
Cable Retention	400 lb min per EIA/TIA-455-6, 1hr (plug & strain relief receptacles)
Impact	EIA/TIA-455-2
Crush Resistance	450 lb min per EIA/TIA-455-26
EMI Shielding Effectiveness	> 60dB, 15 KHz to 10 GHz
Corrosion Resistance	MIL-STD-1344, Method 1001, Condition A

How to Order:

For more information on how to order or to obtain a price quote on any of our TFOCA-II® EX products, please call us at 800-472-4225. For international calls please dial 214-547-2400 or e-mail us at info@fibersystems.com.



About Amphenol Fiber Systems International:

Amphenol Fiber Systems International (AFSI) designs, manufactures, markets and supports reliable and innovative fiber optic interconnect solutions that withstand the harsh environments of military, oil & gas, mining and broadcast applications. After more than two decades in business, AFSI continues to uphold its position as a global leader in fiber optic interconnect components and systems such as termini, M28876, MIL-ST, TFOCA and the TFOCA-II® connector, which AFSI developed and patented.

AFSI has delivered millions of fiber optic connectors in more than 34 countries. Whenever there is a need for superior, cost-effective fiber optic systems and products that will stand up to demanding operating environments, you can rely on AFSI for engineering know-how, top-quality products and expert technical support.

Visit **www.amphenol-fsi.com** for more information.